

# SPOONER INDUSTRIES LTD

ILKLEY



**HOUSEMAN  
& FALSHAW**

**Client:** Spooner Industries Ltd

**Role:** Principal contractor

**Contract Type:** JCT design and construction

**Architect:** SMC Gower

**Value:** £2.5 million

**Duration:** 42 weeks

**Complete:** December 2007



This 56,000 sq ft development comprised a factory, office and research and development facility for Spooner, which exports all over the world.



The long-established engineering company, which designs and manufactures large scale dryers, ovens, coolers and associated equipment for a range of industries including paper, food and steel, needed to move from its existing site in Railway Road to a new adjoining site.

Spooner Industries is one of Ilkley's largest employers and the new facility was designed to provide a comfortable, modern environment with room to expand in the future.

The new site was on extremely unstable ground, which called for ground remediation works, including vibro-piling, to ensure future stability.

The site's proximity to homes in the centre of Ilkley also meant construction to high acoustic standards was needed, including double layers of roof insulation and full-height insulated blockwork walls throughout to minimise noise.



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